









# Gallic Arch

## Assembly Instructions

### Components Supplied

Ref	Description	Illustration	Qty
A	Straight tube Size: 1.05m x 19mm (3'5 1/2" x 3/4") (approx.)		8
B	T joints		14
C	Moisture protection sleeve		10
D	Top left Curved tubes		2
E	Top right Curved tubes		2
F	Struts Size: 0.41m x 16mm (16" x 1/2") (approx.)		7
G	Ground hole maker		1
H	Assembly screws		14

### Tools Required (not supplied)

Phillips cross-head screwdriver
Mallet
Tape Measure

### Before You Start

- Layout all of the component parts and make sure you have all of the parts listed.
- When you are ready to start, make sure that you have the right tools to hand, plenty of space and a clean dry area for assembly. Always try to assemble the product as close as possible to the intended location.
- Remove all plastic bags and dispose of safely.
- Retain the instructions for future use.

### Caution

This pack contains small items which should be kept away from children.

### Consumer Helpline

If you have any problems or queries with this product then please contact our helpline number: 01406 372227, or write to: Gardman Ltd. High Street, Moulton, Spalding, Lincs, PE12 6QD. Fax: +44 (0) 1406 372233.

## Assembly

### Helpful hints:

You may find it easier to assemble your arch horizontally on its side and then carefully stand it upright to install. Soaking the moisture protection sleeves in warm water for a few minutes prior to fitting will make them more malleable and will aid fitting.

Please note: "T" joints (B) should be positioned either above or below the straight tube connection points: do not attempt to use the "T" joints (B) to connect the straight tubes (A) together.

1. Fit the "T" joints (B) and moisture protection sleeves (C), as illustrated, to assemble the 8 leg tubes as shown. Slide the sleeve half way onto the female (upper) joint before pushing the male (lower) joint into it. Do not secure "T" joints with screws until section 5 below to allow for final adjustments.
2. Fit the top curved tubes (D and E) in a similar way ensuring that the "T" joints are positioned as illustrated with joint/moisture protection sleeves (C) fitted.
3. Connect both halves of the arch with struts (F) by pushing the struts into the vacant "T" joint slots.
4. Place arch in desired location and mark leg positions on the ground. Remove arch and drive hole maker (G) to a recommended depth of approximately 0.38m (1' 3"). Insert legs into holes and firm earth around to secure.
5. Carry out final adjustments to strut positions and secure "T" joints to tubes using assembly screws.

