










Extra-Wide Garden Arch

Assembly Instructions

Components Supplied

Ref	Description	Illustration	Qty
A	Straight tube Size: 95cm (3'1/2") (approx.)		8
B	T joints		14
C	Moisture protection sleeve		12
D	Top left Curved tubes		2
E	Top right Curved tubes		2
F	Struts Size: 41.5cm (1'4") (approx.)		8
G	Ground hole maker		1
H	Assembly screws		14
I	Arch width extensions Size: 54cm (1'9") (approx.)		2

Tools Required (not supplied)

Phillips cross-head screwdriver
Mallet
Tape Measure

Before You Start

- Layout all of the component parts and make sure you have all of the parts listed.
- When you are ready to start, make sure that you have the right tools to hand, plenty of space and a clean dry area for assembly. Always try to assemble the product as close as possible to the intended location.
- Remove all plastic bags and dispose of safely.
- Retain the instructions for future use.

Caution

This pack contains small items which should be kept away from children.

Consumer Helpline

If you have any problems or queries with this product then please contact our helpline number: 01406 372227, or write to: Gardman Ltd. High Street, Moulton, Spalding, Lincs, PE12 6QD. Fax: +44 (0) 1406 372233.

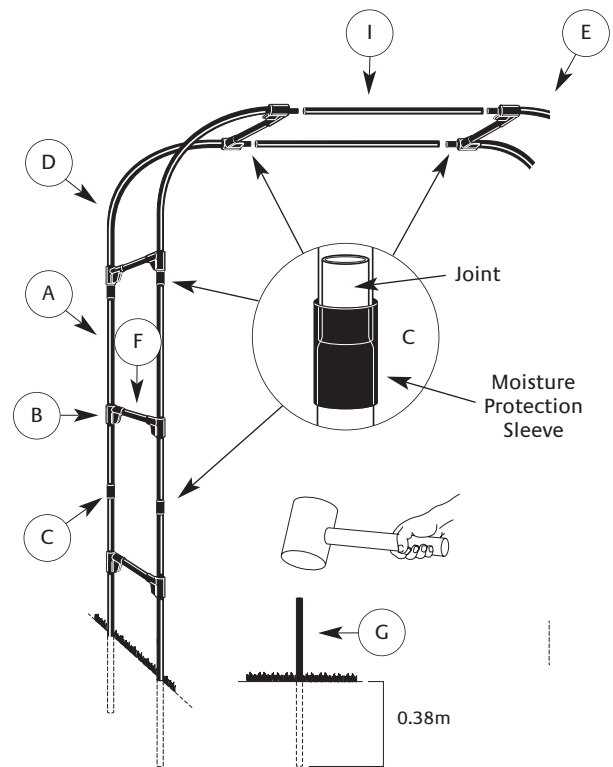
Assembly

Helpful hints:

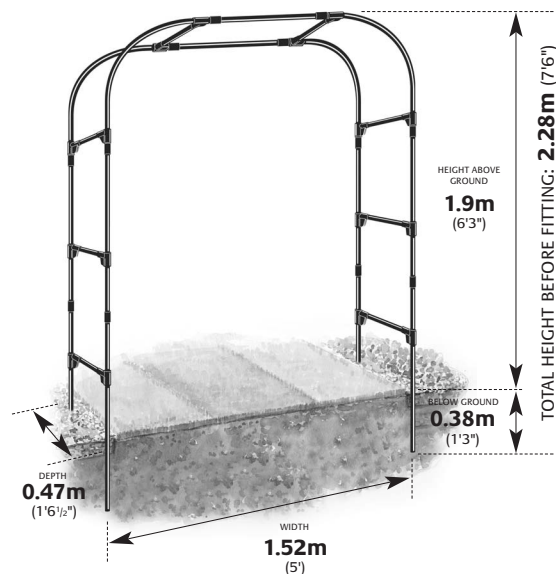
You may find it easier to assemble your arch horizontally on its side and then carefully stand it upright to install.

Soaking the moisture protection sleeves in warm water for a few minutes prior to fitting will make them more malleable and will aid fitting.

Please note: "T" joints (B) should be positioned either above or below the straight tube connection points: do not attempt to use the "T" joints (B) to connect the straight tubes (A) together.



1. Slide the "T" joints (B) over the straight tubes (A) and fit moisture protection sleeves (C) as illustrated to assemble the eight straight tubes (A). Slide the moisture protection sleeve half way onto the female (upper) joint before pushing the male (lower) joint into it. Do not secure 'T' joints with assembly screws (H) until you have carried out section 5 below to allow for final adjustments.
2. Fit the top curved tubes (D, E) and width extensions (I) in a similar way ensuring that the "T" joints are positioned as illustrated with joint/moisture protection sleeves fitted. Please also ensure that the curved tubes are fitted the correct way round to form a perfect arch. The width extensions may be cut with a hacksaw to reduce the width of the arch if required.
3. Connect both halves of the arch with struts (F) by pushing the struts into lateral (vacant) slots of "T" joints.
4. Place arch in desired location and mark leg positions on the ground. Remove arch and drive ground hole maker (G) to 0.38m deep (1' 3"). Remove hole maker and repeat for remaining legs. Insert legs into holes and push home. Firm earth around legs.
5. Carry out final adjustments to strut positions and secure "T" joints to tubes using assembly screws (H)



All sizes approx.